

## SPECIFICATION CONTROL DRAWING

		Hawkesbury, Ontario, Canada	
TITLE			
AISI 4140 ROUND BAR			
PART NO.		MT-4140-R	REV A
TOOL NO.		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
	INITIALS AND DATE		
DESIGNED BY:	VM 17/12/13	TOLERANCES:	
DRAWN BY:	VM 12/13/2017	.XXX ± .005	FRACTIONS ± 1/8
CHECKED BY:	ML 12/19/2017	.XX ± .01	ANGLES ± .5°
MFG REVIEW BY:	DP 12/20/2017	X ± .1	SURFACE ROUGHNESS
APPROVED BY:	ML 12/20/2017	SCALE: NTS	SHEET 1 OF 1
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